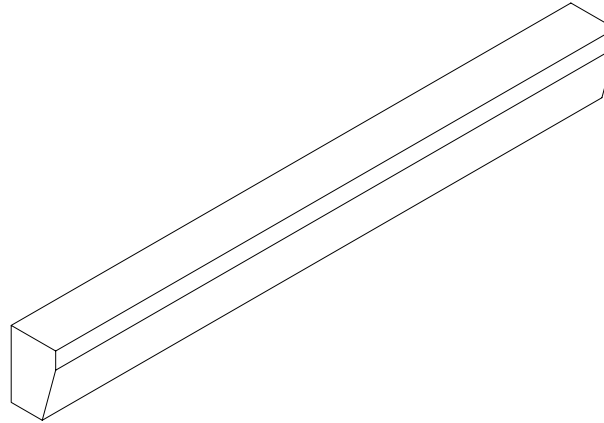
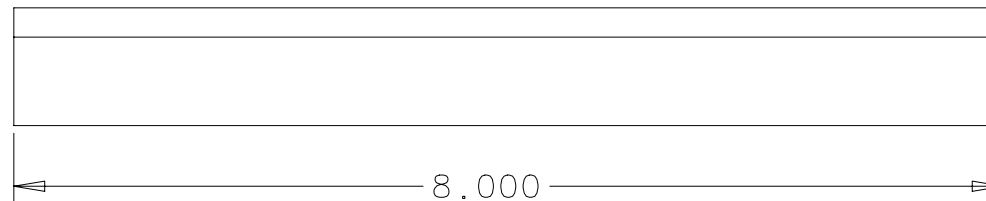
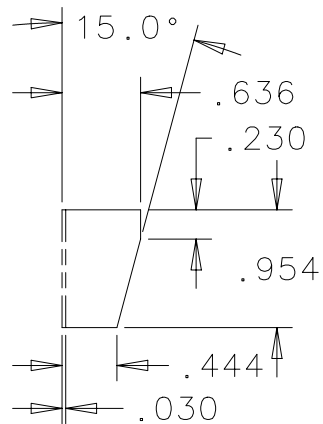




REV.	DESCRIPTION	DRAWN	DATE
		APPD.	DATE
--	E.R. #7336	SIMMONS	7/02



ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
PARTS LIST			
UNLESS OTHERWISE SPECIFIED		ORIGINATOR	J. VOLK
.XX	.XXX	ANGLES	DRAWN
±.03	±.005	±.5°	L.SIMMONS/P.BELKO
1. BREAK ALL SHARP EDGES .02 MAX.		CHECKED	8/5/02
2. DO NOT SCALE DRAWING.		APPROVED	
3. DIMENSIONS BASED UPON ANSI Y14.5M-1982		USED ON	ME-392171
4. MAX. ALL MACH. SURFACES		MATERIAL	6061-T6 ALUM.
FERMIONAL ACCELERATOR LABORATORY UNITED STATES DEPARTMENT OF ENERGY			
NLC ADJUSTABLE PERMANENT MAGNET QUAD FRN45H ASSEMBLY RING SEGMENT WEDGE - HALF			
SCALE	FILMED	DRAWING NUMBER	REV.
1:1		5520-MB-392172	
CREATED WITH I-DEAS 8m4		USER NAME: SIMMONSA	

NOTE:
APPROXIMATELY .030 MATERIAL
TO BE REMOVED AFTER ASSEMBLY.

